

70-74 E BODY AC HEATER BOX

MISC FOAMS, SCREWS, TUBING

18" OF BLACK ROPE CAULK (DUM DUM) FOR SEALING BOX HALVES UNDER EVAPORATOR

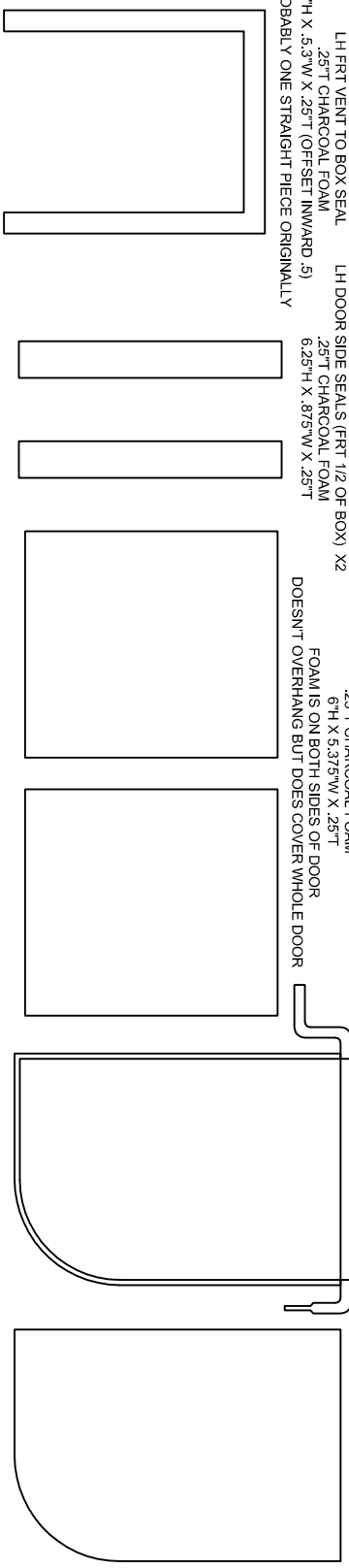
NOT INCLUDED (INFORMATIONAL PURPOSES ONLY)

- (4 OR 17) #10x1" PLAIN HEX HEAD SHEET METAL SCREWS - (17) ON 70-71 BOXES, (4) ON 72-74 BOXES AT -2 ON EACH END
- (10) #0x5/8" PLAIN HEX HEAD SHEET METAL SCREWS - (2) HTS CORE & EVAP TUBE BRACKETS TO HOUSING, (3) FRT LMR PLASTIC HOUSING, (3) FRT METAL COVER, (2) TOP VENT
- (4) #10x1/2" PLAIN HEX HEAD SHEET METAL SCREWS - (1) EVAP TUBE CLAMP, (3) FRT DOOR HOUSING
- (1) #10x1/2" SLOTTED HEX HEAD SHEET METAL SCREWS - (1) FRT DOOR HOUSING
- (1) #10x1/2" PHILLIPS SHEET METAL SCREWS - (1) FRT LMR PLASTIC HOUSING
- (4) #10x1/2" PLAIN HEX HEAD SHEET METAL SCREWS - (1) FRT LMR PLASTIC HOUSING
- (3) #10x3/8" PLAIN HEX HEAD SHEET METAL SCREWS - (2) WASHER (SPECIAL) - (4) EVAPORATOR TO HOUSING
- (2) #8x5/8" PLAIN HEAD SHEET METAL SCREWS - (2) HEATER CORE TO HOUSING
- (13) HEAVY STEEL BOX HALF CLIPS (72-74 BOXES ONLY)
- (4 OR 17) #10 J-NUTS - (17) FOR 70-71 BOXES, (4) FOR 72-74 BOXES

- LH FRT VENT TO BOX SEAL LH DOOR SIDE SEALS (FRT 1/2 OF BOX) X2
- 25" CHARCOAL FOAM
- 6.2" H X 5.3" W X .25" (OFFSET INWARD .5)
- 6.25" H X .875" W X .25" T

- DOESNT OVERHANG BUT DOES COVER WHOLE DOOR
- 25" CHARCOAL FOAM
- 6" H X 5.375" W X .25" T

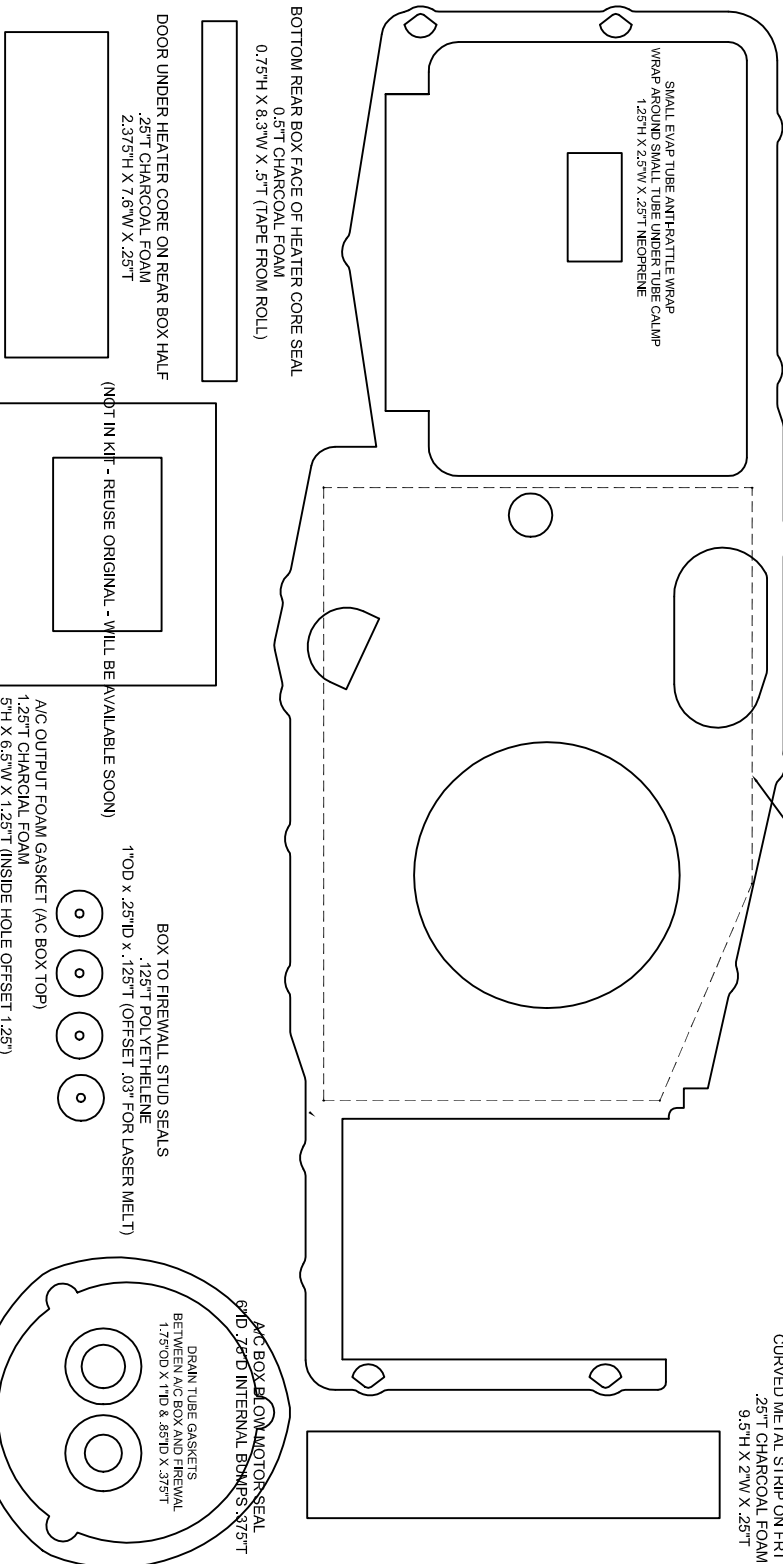
- FRESH AIR VENT DOOR (TOP RH REAR) X2
- 25" CHARCOAL FOAM
- 7.75" H X 5.5" W X .25" T (2.5" RADIUS)
- FOAM OVERHANGS THE DOOR ON 3 SIDES BY .125"
- FOAM START ABOUT .25" BELOW TOP EDGE
- FOAM IS ON BOTH SIDES OF DOOR



HEATER BOX HALF SEAL (BETWEEN BOX HALVES)
 .125" T NEOPRENE
 APPROX 12" H X 32" W X .125" T

THIS AREA BRUSHED WITH WHAT LOOKS LIKE YELLOW WEATHERSTRIP ADHESIVE TO ATTACH GASKET TO METAL PLATE

CURVED METAL STRIP ON FRT OF BOX
 25" CHARCOAL FOAM
 9.5" H X 2" W X .25" T



SMALL EVAP TUBE ANTI-RATTLE WRAP
 WRAP AROUND SMALL TUBE UNDER TUBE CLAMP
 1.25" H X 2.5" W X .25" T NEOPRENE

BOTTOM REAR BOX FACE OF HEATER CORE SEAL
 0.5" T CHARCOAL FOAM
 0.75" H X 8.3" W X .5" T (TAPE FROM ROLL)

DOOR UNDER HEATER CORE ON REAR BOX HALF
 .25" T CHARCOAL FOAM
 2.375" H X 7.6" W X .25" T

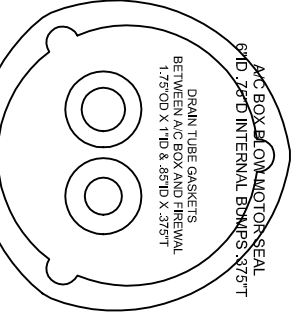
(NOT IN KIT - REUSE ORIGINAL - WILL BE AVAILABLE SOON)

BOX TO FIREWALL STUD SEALS
 .125" T POLYETHYLENE

1" OD x .25" ID x .125" T (OFFSET .03" FOR LASER MELT)



AC OUTPUT FOAM GASKET (AC BOX TOP)
 1.25" T CHARCOAL FOAM
 5" H X 6.5" W X 1.25" T (INSIDE HOLE OFFSET 1.25")



DRAIN TUBE GASKETS
 BETWEEN AC BOX AND FIREWALL
 1.75" OD X 1" ID & .85" ID X .375" T

AC BOX MOTOR SEAL
 8" ID .75" ID INTERNAL DIMS .375" T